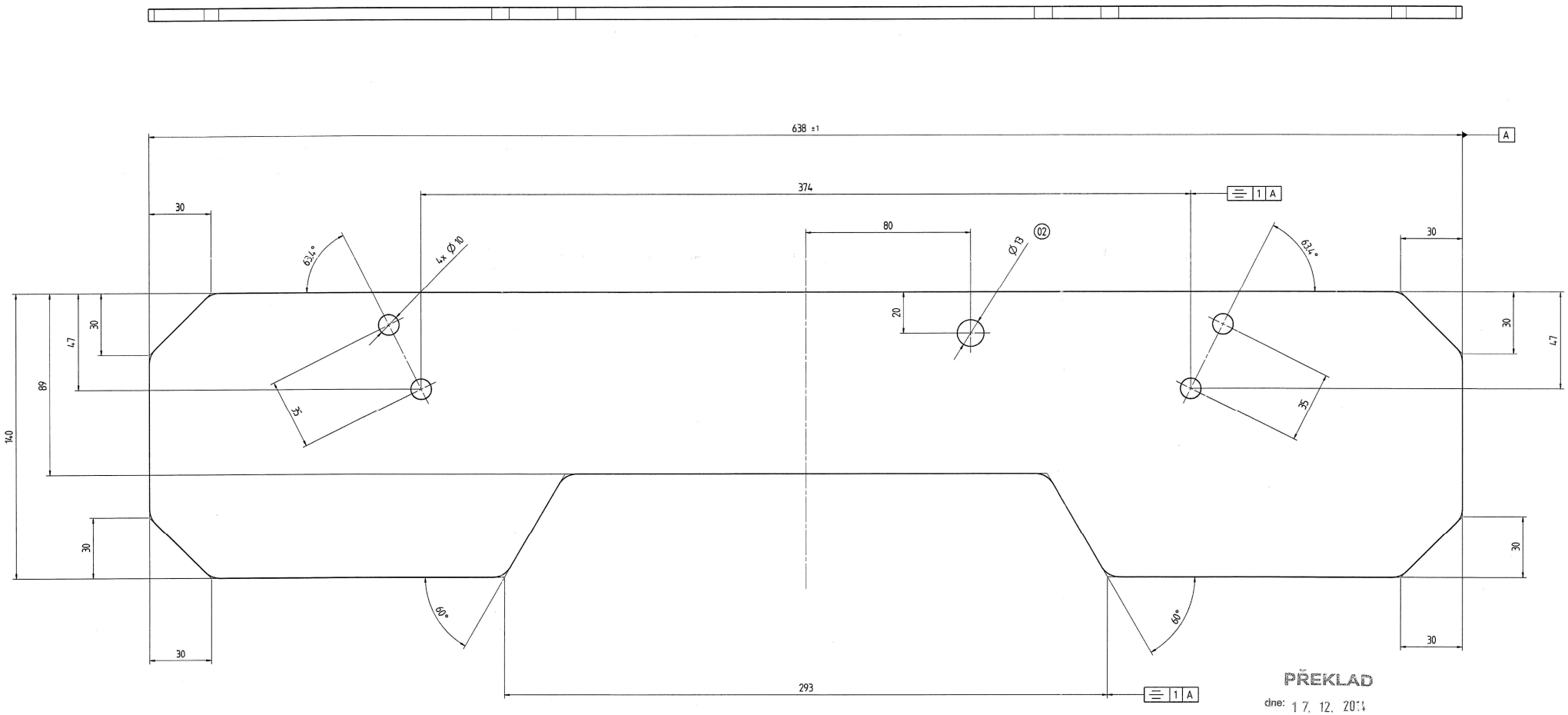


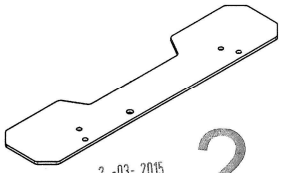
PŘEKLAD

dne: 17. 12. 2014

PROVEDL/A

Visas

TLOUŠŤKA MAT.
NEMÁT. RADIUSY
RADIUS OHYBU



- 2 -03- 2015
ARCHIV

2

NOTA :

- Metal sheet thickness : 6 mm
- Radii without dimension : R = 10
- Bend radii : R = /

N2 14/01402

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

02

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30< ≤ 120	120< ≤ 400	400< ≤ 1000	1000 <	+0,5 / -0,5
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	

First angle projection

General tolerance (GT) in mm

Size range	> 30 ≤ 30	> 120 ≤ 120	> 400 ≤ 400	> 1000 ≤ 1000
GT coarse				
L	1	2	2	3	4
<1	1	2	4	6	

Lengths (L) and angle (L) ∠1- ± GT

Tolerance Symbols ISO 1101

- ○ roundness = 1/2ø-Tol.
- straightness/flatness = GT
- concentricity/run out = GT
- symmetry = GT
- / / parallelism = GT
- ⊕ position = GT

Languages: en,fr

Index	alteration	Change no	Fit	Toler.
02	Adding Ø13	T48720		
	Oiled --> oiled permissible			

Inspection dim. ( )
Auxiliary dim. ( )

	Date	Name
Drawn	9.12.2013	J.Fanteny
Checked	13.12.2013	F.Proust
Authid	20.12.2013	R.Pelletier
M.check	13.1.2014	J.LeCosne

Material: S235JR following EN10025-2

Blank no:

Title: plate rear

Drawing number: / / 11914010502

Weight: in kg 3.5

PROD.

Scale 1:2

Sheet: 1 of: 1

Confidential document
Refer to protection notice ISO 16016

Repl.

Orig. 11914010502d001

A1

Released